

Work Order ID 52772

October 14, 2009 9:52:02 AM



Page 1

Item ID: D205-541-044

Accept



Setup Start



Revision ID: G

Stop



Item Name: Heli-Utility-Basket, RH

Start Date: 14/10/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 30/10/2009 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: [Signature] Date: 09-10-14 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject *Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN D205-541	Rev G								

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD205-541-044

CHG002

Scr 10/28

HJ for BG 09/10/27

110

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

Assemble as per Dwg.

BR 09-10-28

①

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

27 Scr 10/28

②

Work Order ID 52772

October 14, 2009 9:52:02 AM



Page 2

Item ID: D205-541-044

Accept



Setup Start



Revision ID: G

Stop



Item Name: Heli-Utility-Basket, RH

Start Date: 14/10/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 30/10/2009 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

9/10/27 10 9

140

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

2) 8 09/10/28

40

φ

150

Packaging

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D205-541-

044 Location: fPPP Rev: f

C4/10/28 11

Work Order ID 52772

October 14, 2009 9:52:02 AM



Page 3

Item ID: D205-541-044

Accept



Setup Start



Revision ID: G

Stop



Item Name: Heli-Utility-Basket, RH

Start Date: 14/10/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 30/10/2009 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/11/02 JG

u 9-10-30

Picklist Print

October 14, 2009 9:52:09 AM

Page 1

Work Order ID: 52772

Parent Item: D205-541-044RevG

Parent Item Name: Heli-Utility-Basket, RH







Comments:

Start Date: 14/10/2009

Required Date: 30/10/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2512RevE		Manufactured	No			110	Each	0.0000	1.0000			
				02774						①	BL 09-10-28	
Basket Lid 205/350												
D3053-042RevB		Manufactured	No			110	Each	0.0000	1.0000			
				52773						①	BL 09-10-28	
212 Basket Base Assembly												
D2022-101RevN/A		Manufactured	No			110	Each	591.0000	2.0000			
										45885	54	
Spacer												

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST504

591

45885

391

50746

100

52325

100

D2258-300RevC 5

Manufactured

No

110

Each

3.0000

1.0000



Label



42011 9/10/27 @SD

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

3

42011

3

1

Picklist Print

Page 2

October 14, 2009 9:52:09 AM

Work Order ID: 52772

Parent Item: D205-541-044RevG

Parent Item Name: Heli-Utility-Basket, RH

Comments:

Start Date: 14/10/2009

Required Date: 30/10/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2332-041RevC1		Manufactured	No			110	Each	19.0000	1.0000			

Lid Prop Assembly 6.69" long

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

572

19

51969

19

51969 SD

D2530RevB

Manufactured

No

110

Each

14.0000

1.0000



Handle Weldment

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

4

51124

4

51124 SD

Main Warehouse

ST506

10

52280

10

D2535RevA

Manufactured

No

110

Each

56.0000

2.0000



Spring

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

56

46580

56

46580 SD
8/10/27 12

October 14, 2009 9:52:09 AM

Shop Packet Print

Page 2

Picklist Print

Page 3

October 14, 2009 9:52:09 AM

Work Order ID: 52772



Parent Item: D205-541-044RevG



Parent Item Name: Heli-Utility-Basket, RH

Start Date: 14/10/2009

Required Date: 30/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2537RevA1

Manufactured

No

110

Each

7.0000

2.0000



Bushing

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

7

48532

7

48532 SP

D2931RevA

Manufactured

No

110

Each

963.0000

2.0000



Bumper

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

963

46064

963

46064 SP

AN3-16A

Purchased

No

110

Each

97.0000

2.0000



Bolt

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

97

110915

1

111965

96

111965 SP

9/10/27 12

October 14, 2009 9:52:09 AM

Shop Packet Print

Page 3

Picklist Print

Page 4

October 14, 2009 9:52:09 AM

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Parent Item Name: Heli-Utility-Basket, RH


Start Date: 14/10/2009

Required Date: 30/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4-7A  Bolt		Purchased	No			110	Each	153.0000	2.0000			

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

153

111668

1

112385

7

112794

145

AN4-22A

Purchased

No

110

Each

298.0000

1.0000



Bolt

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

298

104937

8

107715

5

108483

85

111965

200

112794 SP

108483 9/10/27 @ SP

Picklist Print

October 14, 2009 9:52:09 AM

Work Order ID: 52772



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Parent Item Name: Heli-Utility-Basket, RH

Start Date: 14/10/2009

Required Date: 30/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN4-24A		Purchased	No			110	Each	53.0000	1.0000			
---------	--	-----------	----	--	--	-----	------	---------	--------	--	--	--



Bolt

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		

Main Warehouse

ST	53	
----	----	--

112082	3	
--------	---	--

112641	50	
--------	----	--

112082

sf

AN5-17A		Purchased	No			110	Each	110.0000	4.0000			
---------	--	-----------	----	--	--	-----	------	----------	--------	--	--	--



Bolt

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		

Main Warehouse

ST	110	
----	-----	--

102140	4	
--------	---	--

107939	2	
--------	---	--

110625	2	
--------	---	--

111965	4	
--------	---	--

112314	48	
--------	----	--

112385	50	
--------	----	--

112314

sf

9/10/27 @

Picklist Print

Page 6

October 14, 2009 9:52:09 AM

Work Order ID: 52772



Parent Item: D205-541-044RevG



Parent Item Name: Heli-Utility-Basket, RH

Start Date: 14/10/2009

Required Date: 30/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD416		Purchased	No			110	Each	5,465.000	2.0000			

Washer

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	5465	
102929	2	
105906	4	
106277	2	
107321	23	
107939	114	
108161	521	
108827	31	
109249	69	
110523	340	
111279	101	
111916	482	
112314	3776	
16941	0	

110314 9/10/27 @ 50

Picklist Print

October 14, 2009 9:52:09 AM

Work Order ID: 52772



Parent Item: D205-541-044RevG



Parent Item Name: Heli-Utility-Basket, RH

Start Date: 14/10/2009

Required Date: 30/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD416L		Purchased	No			110	Each	882.0000	2.0000			



Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

882

107008

54

108138

4

108583

42

110153

382

112492

400

110153

9/10/27 (10) SD

Picklist Print

Page 8

October 14, 2009 9:52:09 AM

Work Order ID: 52772



Parent Item: D205-541-044RevG



Parent Item Name: Heli-Utility-Basket, RH

Start Date: 14/10/2009

Required Date: 30/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD516 		Purchased	No			110	Each	1,760.000	4.0000			

Washer

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	1760	
100564	2	
106167	6	
107534	34	
107959	43	
108246	46	
108672	2	
109059	49	
109752	22	
110363	46	
110523	57	
111279	39	
112082	68	
112314	500	
112794	346	
112828	500	

112794 9/10/27 D-SP

October 14, 2009 9:52:09 AM

Shop Packet Print

Page 8

Picklist Print

Page 9

October 14, 2009 9:52:09 AM

Work Order ID: 52772



Parent Item: D205-541-044RevG



Parent Item Name: Heli-Utility-Basket, RH


Start Date: 14/10/2009

Required Date: 30/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN970-4 		Purchased	No			110	Each	85.0000	4.0000			

Washer

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	85	
104885	3	
107242	3	
107715	1	
108077	2	
108377	19	
111724	3	
112082	5	
112794	49	

112794 SP

MS21042L3

Purchased

No

110

Each

3,503.000 2.0000



Nut

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	3503	
110844	32	
111274	41	
111668	930	
112314	2000	
112385	500	

111668 9/10/27 @ SP

Picklist Print

Page 10

October 14, 2009 9:52:09 AM

Work Order ID: 52772



Parent Item: D205-541-044RevG



Parent Item Name: Heli-Utility-Basket, RH

Start Date: 14/10/2009

Required Date: 30/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L4 		Purchased	No			110	Each	6,397.000	4.0000			
Nut												

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

6397

107499

5

108145

4

110450

1

110507

184

111827

5996

112314

142

15924

0

7690

24

8182

41

111827 *SL*

MS21042L5

Purchased

No

110

Each

1,134.000 4.0000



Nut

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1134

110382

10

111127

4

111636

120

112314

1000

116656 9/10/27 *W SL*

October 14, 2009 9:52:09 AM

Shop Packet Print

Page 10

Picklist Print

Page 11

October 14, 2009 9:52:09 AM

Work Order ID: 52772



Parent Item: D205-541-044RevG



Parent Item Name: Heli-Utility-Basket, RH

Start Date: 14/10/2009

Required Date: 30/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS20600-AD4W3		Purchased	No			110	Each	2,601.000	2.0000			
Cherry Rivets												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	2601	
102929	37	
104715	10	
106375	586	
107939	1000	
111636	968	

106375 SP

D2199-1RevE1

Manufactured No



Strut Details

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST258	3	
48227	3	

48227 SP

D2199-23RevE1

Manufactured No



Strut Details

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	4	
47677	4	

47677

9/10/27 QSP

October 14, 2009 9:52:09 AM

Shop Packet Print

Page 11

Picklist Print

Page 12

October 14, 2009 9:52:09 AM

Work Order ID: 52772



Parent Item: D205-541-044RevG



Parent Item Name: Heli-Utility-Basket, RH

Start Date: 14/10/2009

Required Date: 30/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
8 D2199-25RevE1 		Manufactured	No			130	Each	0.0000	1.0000			
Strut Details												
8 D2498RevB 		Manufactured	No			130	Each	5.0000	1.0000			
Mounting Bracket, 205 Basket												

B42528 SL

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

5

37542

5

37542 SL

AN4-12A

Purchased

No

130

Each

543.0000

3.0000



Bolt

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

543

105143

13

109297

24

111605

13

111925

97

112314

300

6071

96

6071 9/10/27 @ SL

October 14, 2009 9:52:09 AM

Shop Packet Print

Page 12

Picklist Print

Page 13

October 14, 2009 9:52:09 AM

Work Order ID: 52772



Parent Item: D205-541-044RevG



Parent Item Name: Heli-Utility-Basket, RH

Start Date: 14/10/2009

Required Date: 30/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D2515RevA		Manufactured	No			130	Each	47.0000	2.0000			
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Bushing

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

47

29138

7

40927

40

29138 SC

D3052-1RevB

Manufactured No

130 Each 31.0000

1.0000



Mounting Lug

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

31

40200

31

40200 SC

AN4-7A

Purchased No

130 Each 153.0000

2.0000



Bolt

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

153

111668

1

112385

7

112794

145

112794 9/10/27 SC

October 14, 2009 9:52:09 AM

Shop Packet Print

Page 13

Picklist Print

Page 14

October 14, 2009 9:52:09 AM

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Parent Item: D205-541-044RevG



Parent Item Name: Heli-Utility-Basket, RH

Start Date: 14/10/2009

Required Date: 30/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN5-13A 		Purchased	No			130	Each	93.0000	1.0000			
Bolt												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	93	
104936	3	
108167	8	
110363	14	
112492	18	
112641	50	

112641 SC

AN4-13A 	Purchased	No
Bolt		

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	327	
107321	1	
107534	5	
107959	23	
109285	37	
110552	66	
110865	3	
111477	9	
111925	7	
112314	176	
17406	0	
51764	0	

112314 9/10/27 1050

October 14, 2009 9:52:09 AM

Shop Packet Print

Page 14

Picklist Print

Page 15

October 14, 2009 9:52:09 AM

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Parent Item: D205-541-044RevG



Parent Item Name: Heli-Utility-Basket, RH


Start Date: 14/10/2009

Required Date: 30/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4-14A  Bolt		Purchased	No			130	Each	192.0000	2.0000			

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

192


107534

19

110372

173

110372 SD

AN5-7A  Bolt		Purchased	No			130	Each	131.0000	1.0000			
--	--	-----------	----	--	--	-----	------	----------	--------	--	--	--

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

81

110625

7

111668

24

112612

50

Main Warehouse

t

50

112829

50

111668 9/10/27 @ SC

Picklist Print

October 14, 2009 9:52:09 AM

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Parent Item Name: Heli-Utility-Basket, RH



Start Date: 14/10/2009

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD416 		Purchased	No			130	Each	5,465.000	29.0000			
Washer												

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

5465

102929

2

105906

4

106277

2

107321

23

107939

114

108161

521

108827

31

109249

69

110523

340

111279

101

111916

482

112314

3776

16941

0

112314

9/10/27 @ SP

Picklist Print

Page 17

October 14, 2009 9:52:09 AM

Work Order ID: 52772



Parent Item: D205-541-044RevG



Parent Item Name: Heli-Utility-Basket, RH

Start Date: 14/10/2009

Required Date: 30/10/2009

Comments:

Start Qty: 1.00

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD516		Purchased	No			130	Each	1,760.000	3.0000			
<div> </div>												
Washer												

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1760

100564

2

106167

6

107534

34

107959

43

108246

46

108672

2

109059

49

109752

22

110363

46

110523

57

111279

39

112082

68

112314

500

112794

346

112828

500

112794

9/10/27 DSD

Picklist Print

Page 18

October 14, 2009 9:52:09 AM

Work Order ID: 52772



Parent Item: D205-541-044RevG



Parent Item Name: Heli-Utility-Basket, RH

Start Date: 14/10/2009

Required Date: 30/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L4 Nut		Purchased	No			130	Each	6,397.000	16.0000			

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST	6397
107499	5
108145	4
110450	1
110507	184
111827	5996
112314	142
15924	0
7690	24
8182	41

111827

50

D2499RevC

Manufactured No

130

Each

5.0000

1.0000



Mounting Bracket, 205 Basket

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST	5
- 37543	5

37543 9/10/27 @ 9

Picklist Print

Page 19

October 14, 2009 9:52:09 AM

Work Order ID: 52772



Parent Item: D205-541-044RevG



Parent Item Name: Heli-Utility-Basket, RH

Start Date: 14/10/2009

Required Date: 30/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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MS21042L5		Purchased	No			130	Each	1,134.000	2.0000			
<div> </div>												
Nut												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	1134	
110382	10	
111127	4	
111636	120	
112314	1000	

111636 SD

AN960JD8		Purchased	No			130	Each	1,711.000	2.0000			
<div> </div>												
Washer												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	1711	
107091	9	
108335	11	
110382	48	
110917	3	
111578	340	
112314	500	
112385	800	

111578 9/10/27 @ SD

REFERENCE ONLY

5.0 PARTS LIST HELI-UTILITY-BASKET™

Qty -043	Qty -044	Qty -045	Qty -046	Part Number	Description
X				D205-541-043	HELI-UTILITY-BASKET, LH
	X			D205-541-044	HELI-UTILITY-BASKET, RH
		X		D205-541-045	HELI-UTILITY-BASKET, LH
			X	D205-541-046	HELI-UTILITY-BASKET, RH
2*	2*			D2022-101	SPACER
1	1	1	1	D2199-1	STRUT
1	1	1	1	D2199-23	STRUT
1	1	1	1	D2199-25	STRUT
1*	1*	1*	1*	D2258-300	LABEL
1*	1*	1*	1*	D2332-041	PROP ASSEMBLY
1	1	1	1	D2498	MOUNTING LUG
1	1	1	1	D2499	MOUNTING LUG
1*	1*			D2512	BASKET LID ASSEMBLY
2	2	2	2	D2515	BUSHING
1*	1*	1*	1*	D2530	HANDLE ASSEMBLY
2*	2*	2*	2*	D2535	SPRING
2*	2*	2*	2*	D2537	BUSHING
2*	2*			D2931	BUMPER
1	1	1	1	D3052-1	MOUNTING LUG
1*				D3053-041	BASKET BASE ASSEMBLY, LH
	1*			D3053-042	BASKET BASE ASSEMBLY, RH
		1*		D3712-041	BASKET BASE
			1*	D3712-042	BASKET BASE
		1*		D3713-041	LID ASSEMBLY
			1*	D3713-042	LID ASSEMBLY
		6*	6*	D3723-1	BUSHING
2*	2*	2*	2*	AN3-16A	BOLT
2*	2*			AN4-7A	BOLT
2	2	2	2	AN4-7A	BOLT
3	3	3	3	AN4-12A	BOLT
9	9	9	9	AN4-13A	BOLT
2	2	2	2	AN4-14A	BOLT
		3*	3*	AN4-20A	BOLT
1*	1*	1*	1*	AN4-22A	BOLT
1*	1*	1*	1*	AN4-24A	BOLT
1	1	1	1	AN5-7A	BOLT
1	1	1	1	AN5-13A	BOLT
4*	4*	4*	4*	AN5-17A	BOLT
2*	2*	6*	6*	AN960JD416	WASHER
27	27	27	27	AN960JD416	WASHER
2*	2*	2*	2*	AN960JD416L	WASHER
4*	4*	4*	4*	AN960JD516	WASHER
3	3	3	3	AN960JD516	WASHER
2	2			AN960JD8	WASHER
4*	4*	4*	4*	AN970-4	WASHER

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Revision: G

Date: 08.03.04

52722

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Qty -043	Qty -044	Qty -045	Qty -046	Part Number	Description
2*	2*			MS20600AD4W3	RIVET
2*	2*	2*	2*	MS21042L3	NUT (OR MS21042-3)
4*	4*	5*	5*	MS21042L4	NUT (OR MS21042-4)
16	16	16	16	MS21042L4	NUT (OR MS21042-4)
4*	4*	4*	4*	MS21042L5	NUT (OR MS21042-5)
2	2	2	2	MS21042L5	NUT (OR MS21042-5)

* = ASSEMBLED AT DART

6.0 PARTS LIST HELI-ACCESS-STEP™

Qty -047	Qty -048	Part Number	Description
X		D205-541-047	HELI-ACCESS-STEP, LH
	X	D205-541-048	HELI-ACCESS-STEP, RH
1		D3724-041	STEP ASSY, LH
	1	D3724-042	STEP ASSY, RH
2	2	D3731-1	PLATE
2	2	D3751-1	SHIM
6	6	AN4-13A	BOLT
6	6	AN4-14A	BOLT
24	24	AN960JD416	WASHER
12	12	MS21042L4	NUT (OR MS21042-4)

7.0 OPTIONAL EQUIPMENT

Qty -049	Part Number	Description
X	D205-541-049	LINER KIT
1	D2446	SIGN PLATE
1	D2509	LINER (BASE)
1	D2511	LINER (END)
6	MS24693S272	SCREW
6	A3235-020-935	WASHER
6	NAS679A3W	NUT
4	MS20470AD4-8	RIVET
42	MS20600AD4W4	RIVET

52772